Product Manual
6334
2-wire programmable transmitter

No. 6334V106-UK
From serial no.: 159765033
6 Product Pillars
to meet your every need

Individually outstanding, unrivalled in combination

With our innovative, patented technologies, we make signal conditioning smarter and simpler. Our portfolio is composed of six product areas, where we offer a wide range of analog and digital devices covering over a thousand applications in industrial and factory automation. All our products comply with or surpass the highest industry standards, ensuring reliability in even the harshest of environments and have a 5-year warranty for greater peace of mind.

Our range of temperature transmitters and sensors provides the highest level of signal integrity from the measurement point to your control system. You can convert industrial process temperature signals to analog, bus or digital communications using a highly reliable point-to-point solution with a fast response time, automatic self-calibration, sensor error detection, low drift, and top EMC performance in any environment.

We deliver the safest signals by validating our products against the toughest safety standards. Through our commitment to innovation, we have made pioneering achievements in developing I.S. interfaces with SIL 2 Full Assessment that are both efficient and cost-effective. Our comprehensive range of analog and digital intrinsically safe isolation barriers offers multifunctional inputs and outputs, making PR an easy-to-implement site standard. Our backplanes further simplify large installations and provide seamless integration to standard DCS systems.

We provide inexpensive, easy-to-use, future-ready communication interfaces that can access your PR installed base of products. All the interfaces are detachable, have a built-in display for readout of process values and diagnostics, and can be configured via push-buttons. Product specific functionality includes communication via Modbus and Bluetooth and remote access using our PR Process Supervisor (PPS) application, available for iOS and Android.

Our unique range of single devices covering multiple applications is easily deployable as your site standard. Having one variant that applies to a broad range of applications can reduce your installation time and training, and greatly simplify spare parts management at your facilities. Our devices are designed for long-term signal accuracy, low power consumption, immunity to electrical noise and simple programming.

Our compact, fast, high-quality 6 mm isolators are based on microprocessor technology to provide exceptional performance and EMC-immunity for dedicated applications at a very low total cost of ownership. They can be stacked both vertically and horizontally with no air gap separation between units required.

Our display range is characterized by its flexibility and stability. The devices meet nearly every demand for display readout of process signals, and have universal input and power supply capabilities. They provide a real-time measurement of your process value no matter the industry, and are engineered to provide a user-friendly and reliable relay of information, even in demanding environments.
2-wire programmable transmitter
6334

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2-wire programmable transmitter
6334

- TC input
- High measurement accuracy
- Galvanic isolation
- Programmable sensor error value
- 1- or 2-channel version

Application
- Linearized temperature measurement with TC sensor.
- Amplification of bipolar mV signals to a 4...20 mA signal, optionally linearized according to a defined linearization function.

Technical characteristics
- Within a few seconds the user can program PR6334 to measure temperatures within all TC ranges defined by the norms.
- Cold junction compensation (CJC) with a mounted CJC connector.
- A limit can be programmed on the output signal.
- Continuous check of vital stored data for safety reasons.

Mounting / installation
- Mounted vertically or horizontally on a DIN rail. Using the 2-channel version up to 84 channels per metre can be mounted.
- The 6334A can be mounted in zone 2 and zone 22.
- The 6334B can be mounted in zone 0, 1, 2 and zone 20, 21, 22 including M1.

Applications
<table>
<thead>
<tr>
<th>Type</th>
<th>Version</th>
<th>Galvanic isolation</th>
<th>Channels</th>
</tr>
</thead>
<tbody>
<tr>
<td>6334</td>
<td>General purpose : A</td>
<td>1500 VAC : 2</td>
<td>Single : A</td>
</tr>
<tr>
<td></td>
<td>Hazardous area : B</td>
<td></td>
<td>Double : B</td>
</tr>
</tbody>
</table>

### Electrical specifications

#### Environmental conditions:
- Specification range: -40°C to +85°C
- Storage temperature: -40°C to +85°C
- Calibration temperature: 20...28°C
- Humidity: < 95% RH (non-cond.)
- Protection degree: IP20

#### Mechanical specifications:
- Dimensions (H x W x D): 109 x 23.5 x 104 mm
- Weight (1 / 2 channels): 145 / 185 g
- DIN rail type: DIN EN/IEC 60715 - 35 mm
- Wire size: 0.13...2.08 mm² / AWG 26...14 stranded wire
- Screw terminal torque: 0.5 Nm

#### Common specifications:
- Supply voltage, DC:
  - 6334A: 7.2...35 VDC
  - 6334B: 7.2...30 VDC
- Max. required power, 1 / 2 channels, 6334A: 0.8 W / 1.6 W
- Max. required power, 1 / 2 channels, 6334B: 0.7 W / 1.4 W
- Internal power dissipation, 6334A: 0.17...0.8 W
- Internal power dissipation, 6334B: 0.17...0.7 W
- Voltage drop: 7.2 VDC
- Isolation voltage, test / operation: 1.5 kVAC / 50 VAC
- Warm-up time: 5 min.
- Communications interface: Loop Link
- Signal / noise ratio: Min. 60 dB
- Response time (programmable): 1...60 s
- EEPROM error check: < 3.5 s
- Signal dynamics, input: 18 bit
- Signal dynamics, output: 16 bit
- Effect of supply voltage variation: < 0.005% of span / VDC
Accuracy, the greater of general and basic values:

<table>
<thead>
<tr>
<th>General values</th>
<th></th>
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</thead>
<tbody>
<tr>
<td>Input type</td>
<td>Absolute accuracy</td>
</tr>
<tr>
<td>All</td>
<td>≤ ±0.05% of span</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Basic values</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Input type</td>
<td>Basic accuracy</td>
</tr>
<tr>
<td>Volt</td>
<td>≤ ±10 μV</td>
</tr>
<tr>
<td>TC type: E, J, K, L, N, T, U</td>
<td>≤ ±1°C</td>
</tr>
<tr>
<td>TC type: B, R, S, W3, W5, LR</td>
<td>≤ ±2°C</td>
</tr>
</tbody>
</table>

EMC - immunity influence. ............................................ < ±0.5% of span
Extended EMC immunity:
NAMUR NE 21, A criterion, burst ...................................... < ±1% of span

Electrical specifications, inputs:
Max. offset .......................................................... 50% of selec. max. value

TC inputs:

<table>
<thead>
<tr>
<th>Type</th>
<th>Min. temperature</th>
<th>Max. temperature</th>
<th>Min. span</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>+400°C</td>
<td>+1820°C</td>
<td>100°C</td>
<td>IEC584</td>
</tr>
<tr>
<td>E</td>
<td>-100°C</td>
<td>+1000°C</td>
<td>50°C</td>
<td>IEC584</td>
</tr>
<tr>
<td>J</td>
<td>-100°C</td>
<td>+1200°C</td>
<td>50°C</td>
<td>IEC584</td>
</tr>
<tr>
<td>K</td>
<td>-180°C</td>
<td>+1372°C</td>
<td>50°C</td>
<td>IEC584</td>
</tr>
<tr>
<td>L</td>
<td>-100°C</td>
<td>+900°C</td>
<td>50°C</td>
<td>DIN 43710</td>
</tr>
<tr>
<td>N</td>
<td>-180°C</td>
<td>+1300°C</td>
<td>50°C</td>
<td>IEC584</td>
</tr>
<tr>
<td>R</td>
<td>-50°C</td>
<td>+1760°C</td>
<td>100°C</td>
<td>IEC584</td>
</tr>
<tr>
<td>S</td>
<td>-50°C</td>
<td>+1760°C</td>
<td>100°C</td>
<td>IEC584</td>
</tr>
<tr>
<td>T</td>
<td>-200°C</td>
<td>+400°C</td>
<td>50°C</td>
<td>IEC584</td>
</tr>
<tr>
<td>U</td>
<td>-200°C</td>
<td>+600°C</td>
<td>50°C</td>
<td>DIN 43710</td>
</tr>
<tr>
<td>W3</td>
<td>0°C</td>
<td>+2300°C</td>
<td>100°C</td>
<td>ASTM E988-90</td>
</tr>
<tr>
<td>W5</td>
<td>0°C</td>
<td>+2300°C</td>
<td>100°C</td>
<td>ASTM E988-90</td>
</tr>
<tr>
<td>LR</td>
<td>-200°C</td>
<td>+800°C</td>
<td>50°C</td>
<td>GOST 3044-84</td>
</tr>
</tbody>
</table>

Cold junction compensation ....................................... < ±1.0°C
Sensor error detection ............................................. Yes
Sensor error current:
   When detecting .................................................. Nom. 33 μA
   Else .................................................................. 0 μA

Voltage inputs:
Measurement range ................................................. ±12...+150 mV
Min. span ............................................................. 5 mV
Input resistance ..................................................... 10 MΩ

Outputs:

Current outputs:
Signal range .......................................................... 4...20 mA
Min. signal range ................................................... 16 mA
Updating time ........................................................ 440 ms
Output signal at EEPROM error ................................... ≤ 3.5 mA
Load resistance ....................................................... ≤ (V_supply - 7.2) / 0.023 [Ω]
Load stability ........................................................ < ±0.01% of span / 100 Ω
Sensor error detection:
Programmable ........................................... 3.5...23 mA
NAMUR NE43 Upscale ................................ 23 mA
NAMUR NE43 Downscale ......................... 3.5 mA

Of span = Of the presently selected range

Observed authority requirements:
EMC ...................................................... 2014/30/EU
ATEX .................................................... 2014/34/EU
RoHS .................................................... 2011/65/EU
EAC ....................................................... TR-CU 020/2011
EAC Ex ................................................... TR-CU 012/2011

I.S. / Ex approvals:
ATEX .................................................... KEMA 06ATEX0115 X
IECEEx ................................................ IECEx DEK 14.0047X
EAC Ex ................................................. RU C-DK.HA65.B.00355/19

Connections

Inputs:

Channel 1
TC, internal CJC

Channel 2
TC, internal CJC

Outputs:

Channel 1
2-wire installation

Channel 2
2-wire installation
Programming

- Loop Link is a communications interface that is needed for programming 6334.
- For programming please refer to the drawing below and the help functions in PReset.
- When communicating with non-installed devices, connectors 11, 12, 13 (channel 1) and 21, 22, 23 (channel 2) can be dismantled in the safe area to connect the terminals of the communications interface to the pins.
- Loop Link is not approved for communication with devices installed in hazardous (Ex) areas.
ATEX Installation drawing

For safe installation of 6331A or the 6334A the following must be observed. The module shall only be installed by qualified personnel who are familiar with the national and international laws, directives and standards that apply to this area.

Year of manufacture can be taken from the first two digits in the serial number.

ATEX Certificate        KEMA 06 ATEX0115X

Marking

II 3 G Ex nA [ic] IIC T6..T4 Gc
II 3 G Ex ic IIC T6..T4 Gc
II 3 D Ex ic III C Dc


T4: -40°C to 85 °C
T6: -40°C to 60 °C

Terminal:
41,42,43,44 /
51,52,53,54

Ex nA [ic]
Uo: 9.6 VDC
Io: 25 mA
Po: 60 mW
Lo: 33 mH
Co: 2.4 μF

Hazardous Area Zone 2

Terminal:
11-13 / 21-23

Ex nA
Umax ≤ 35 VDC

Ex ic
Ui = 35 VDC
Li = 10 μH
Ci = 1.0 nF
General installation instructions

To avoid risk of ignition during installation and maintenance appropriate safety measures against electrostatic discharge (ESD) are to be considered.

The sensor circuit is not infallibly galvanic isolated from the supply output circuit. However, the galvanic isolation between the circuits is capable of withstanding a test voltage of 500Vac during 1 minute.

For installation in a potentially explosive gas atmosphere, the following instructions apply:
If the transmitter is applied in type of protection "Ex nA", it shall be installed in an enclosure that is Ex nA certified according to IEC-EN 60079-15 or “Ex e” certified and suitable for the application and correctly installed.
Cable entry devices and blanking elements shall fulfill the same requirements.

For installation in a potentially explosive dust atmosphere, the following instructions apply:
If the transmitter is supplied with an intrinsically safe signal "ic" and interfaces an intrinsically safe signal "ic" (e.g. a passive device), the transmitter shall be mounted in a metal enclosure that provides a degree of protection of at least IP6X according to EN/IEC 60529, and that is suitable for the application. Cable entry devices and blanking elements shall fulfill the same requirements. The surface temperature of the enclosure is equal to the ambient temperature +20K for a dust layer with a maximum thickness of 5 mm.
ATEX Installation drawing

For safe installation of 6331Bxx or 6334Bxx the following must be observed. The module shall only be installed by qualified personnel who are familiar with the national and international laws, directives and standards that apply to this area.

Year of manufacture can be taken from the first two digits in the serial number.

ATEX Certificate        KEMA 06ATEX 0115X

Marking          II 1 G Ex ia IIC T6..T4 Ga
                    II 1 D Ex ia IIIC Da
                    I M 1 Ex ia I Ma


Hazardous area
Zone 0, 1, 2, 20, 21, 22

T4: -40 ≤ Ta ≤ 85ºC
T5: -40 ≤ Ta ≤ 60ºC
T6: -40 ≤ Ta ≤ 40ºC

Terminal: 41,42,43,44
Uo: 9.6 VDC
Io: 25 mA
Po: 60 mW
Lo: 33 mH
Co: 2.4 μF

Terminal: 51,52,53,54
Uo: 9.6 VDC
Io: 25 mA
Po: 60 mW
Lo: 33 mH
Co: 2.4 μF

Non Hazardous Area

Terminal: 11,13 and 21,23
Ui: 30 VDC
Ii: 120 mA
Pi: 0.84 W
Li: 10 μH
Ci: 1.0 nF
General installation instructions
To avoid risk of ignition during installation and maintenance appropriate safety measures against electrostatic discharge (ESD) are to be considered.

The sensor circuit is not infallibly galvanic isolated from the supply output circuit. However, the galvanic isolation between the circuits is capable of withstanding a test voltage of 500Vac during 1 minute.

For installation in a potentially explosive gas atmosphere the following instructions apply:
To avoid risk of ignition due to electrostatic discharge (ESD) the transmitter shall be mounted in an enclosure providing a degree of protection of at least IP20 according to EN/IEC 60529.
Ambient temperature range:
T4: \(-40 \leq T_a \leq 85^\circ C\)
T5: \(-40 \leq T_a \leq 60^\circ C\)
T6: \(-40 \leq T_a \leq 40^\circ C\)

For installation in a potentially explosive dust atmosphere, the following instructions apply:
The transmitter shall be mounted in a metal enclosure or equivalent that is providing a degree of protection of at least IP6X according to EN/IEC 60529 that is suitable for the application and correctly installed. Cable entries and blanking elements shall be used that are suitable for the application and correctly installed. The surface temperature of the enclosure is equal to the ambient temperature +20K for a dust layer with a maximum thickness of 5 mm.
Ambient temperature range:
T4: \(-40 \leq T_a \leq 85^\circ C\)

For installation in a potentially explosive atmosphere in mines, the following instructions apply:
The transmitter shall be mounted in an enclosure providing a degree of protection of at least IP6X according to EN/IEC 60529. Cable entries and blanking elements shall be used that are suitable for the application and correctly installed.
Ambient temperature range:
T4: \(-40 \leq T_a \leq 85^\circ C\)
IECEEx Installation drawing

For safe installation of 6331A or the 6334A the following must be observed. The module shall only be installed by qualified personnel who are familiar with the national and international laws, directives and standards that apply to this area.

Year of manufacture can be taken from the first two digits in the serial number.

IECEEx Certificate IECEx DEK 14.0047X

Marking Ex nA [ic] IIC T6, T4 Gc
Ex ic IIC T6, T4 Gc
Ex ic IIIC Dc


Terminal: 41, 42, 43, 44 / 51, 52, 53, 54
Ex nA [ic]
Uo: 9.6 VDC
Io: 25 mA
Po: 60 mW
Lo: 33 mH
Co: 2.4 μF

Terminal: 11-13 / 21-23
Ex nA
Umax ≤ 35 VDC

Hazardous Area Zone 2

T4: -40ºC to 85 ºC
T6: -40ºC to 60 ºC
General installation instructions
To avoid risk of ignition during installation and maintenance appropriate safety measures
against electrostatic discharge (ESD) are to be considered.

The sensor circuit is not infallibly galvanic isolated from the supply output circuit. However, the
galvanic isolation between the circuits is capable of withstanding a test voltage of 500Vac
during 1 minute.

For installation in a potentially explosive gas atmosphere, the following instructions apply:
If the transmitter is applied in type of protection “Ex nA”, it shall be installed in an enclosure
that is Ex nA certified according to IEC-EN 60079-15, or “Ex e” certified and suitable for the
application and correctly installed.
Cable entry devices and blanking elements shall fulfill the same requirements.

For installation in a potentially explosive dust atmosphere, the following instructions apply:
If the transmitter is supplied with an intrinsically safe signal "ic" and interfaces an intrinsically
safe signal "ic" (e.g. a passive device), the transmitter shall be mounted in a metal enclosure
that provides a degree of protection of at least IP6X according to EN/IEC 60529, and that is
suitable for the application. Cable entry devices and blanking elements shall fulfill the same
requirements. The surface temperature of the enclosure is equal to the ambient temperature
+20K for a dust layer with a maximum thickness of 5 mm.
IECEx Installation drawing

For safe installation of 6331Bxx or 6334Bxx the following must be observed. The module shall only be installed by qualified personnel who are familiar with the national and international laws, directives and standards that apply to this area.
Year of manufacture can be taken from the first two digits in the serial number.

IECEx Certificate        IECEx DEK 14.0047X
Marking                    Ex ia IIC T6..T4 Ga
                                Ex ia IIIC Da
                                Ex ia I Ma

Hazardous area
Zone 0, 1, 2, 20, 21, 22

T4:  -40 ≤ Ta ≤ 85°C
T5:  -40 ≤ Ta ≤ 60°C
T6:  -40 ≤ Ta ≤ 40°C

Terminal: 41,42,43,44
Uo:  9.6 VDC
Io:   25 mA
Po:  60 mW
Lo:  33 mH
Co:  2.4 μF

Terminal: 51,52,53,54
Uo:  9.6 VDC
Io:   25 mA
Po:  60 mW
Lo:  33 mH
Co:  2.4 μF

Non Hazardous Area

Terminal: 11,13 and 21,23
Ui:  30 VDC
Li:  120 mA
Pi:  0.84 W
Ci:  1.0 nF
General installation instructions
  To avoid risk of ignition during installation and maintenance appropriate safety measures
  against electrostatic discharge (ESD) are to be considered.

  The sensor circuit is not infallibly galvanic isolated from the supply output circuit. However, the
galvanic isolation between the circuits is capable of withstanding a test voltage of 500Vac
during 1 minute.

For installation in a potentially explosive gas atmosphere the following instructions apply:
  To avoid risk of ignition due to electrostatic discharge (ESD) the transmitter shall be mounted
in an enclosure providing a degree of protection of at least IP20 according to
EN/IEC 60529.
  Ambient temperature range:
  T4:  -40 ≤ Ta ≤ 85ºC
  T5:  -40 ≤ Ta ≤ 60ºC
  T6:  -40 ≤ Ta ≤ 40ºC

For installation in a potentially explosive dust atmosphere, the following instructions apply:
  The transmitter shall be mounted in a metal enclosure or equivalent that is providing a degree
of protection of at least IP6X according to EN/IEC 60529 that is suitable for the application and
correctly installed. Cable entries and blanking elements shall be used that are suitable for the
application and correctly installed. The surface temperature of the enclosure is equal to the
ambient temperature +20K for a dust layer with a maximum thickness of 5 mm.
  Ambient temperature range:
  T4:  -40 ≤ Ta ≤ 85ºC

For installation in a potentially explosive atmosphere in mines, the following instructions apply:
  The transmitter shall be mounted in an enclosure providing a degree of protection of at least
IP6X according to EN/IEC 60529. Cable entries and blanking elements shall be used that are
suitable for the application and correctly installed.
  Ambient temperature range:
  T4:  -40 ≤ Ta ≤ 85ºC
## Document history

The following list provides notes concerning revisions of this document.

<table>
<thead>
<tr>
<th>Rev. ID</th>
<th>Date</th>
<th>Notes</th>
</tr>
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<tbody>
<tr>
<td>106</td>
<td>1548</td>
<td>IECEx approval added.</td>
</tr>
</tbody>
</table>
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