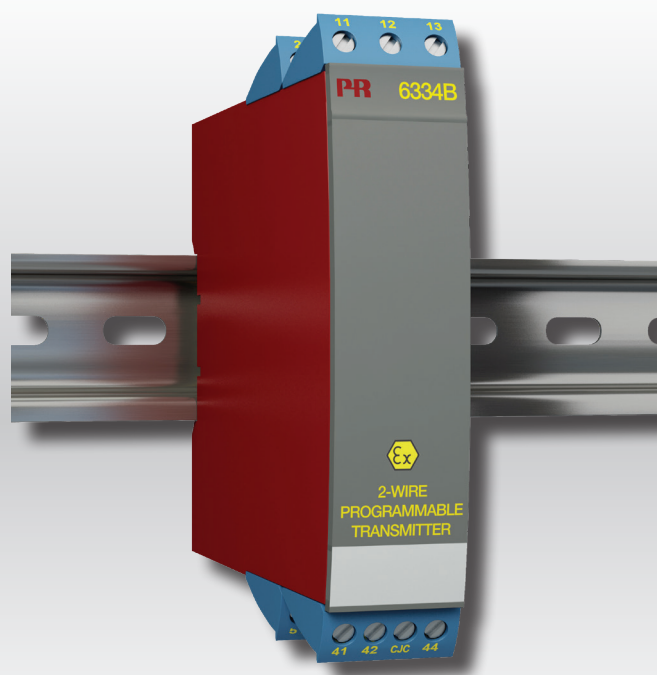


PERFORMANCE  
MADE  
SMARTER

# Product Manual

## 6334

### *2-wire programmable transmitter*



TEMPERATURE | I.S. INTERFACES | COMMUNICATION INTERFACES | MULTIFUNCTIONAL | ISOLATION | DISPLAY

No. 6334V106-UK  
From serial no.: 159765033

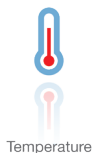
**PR**  
electronics

# 6 Product Pillars

## *to meet your every need*

### Individually outstanding, unrivalled in combination

With our innovative, patented technologies, we make signal conditioning smarter and simpler. Our portfolio is composed of six product areas, where we offer a wide range of analog and digital devices covering over a thousand applications in industrial and factory automation. All our products comply with or surpass the highest industry standards, ensuring reliability in even the harshest of environments and have a 5-year warranty for greater peace of mind.



Temperature

Our range of temperature transmitters and sensors provides the highest level of signal integrity from the measurement point to your control system. You can convert industrial process temperature signals to analog, bus or digital communications using a highly reliable point-to-point solution with a fast response time, automatic self-calibration, sensor error detection, low drift, and top EMC performance in any environment.



I.S. Interface

We deliver the safest signals by validating our products against the toughest safety standards. Through our commitment to innovation, we have made pioneering achievements in developing I.S. interfaces with SIL 2 Full Assessment that are both efficient and cost-effective. Our comprehensive range of analog and digital intrinsically safe isolation barriers offers multifunctional inputs and outputs, making PR an easy-to-implement site standard. Our backplanes further simplify large installations and provide seamless integration to standard DCS systems.



Communication

We provide inexpensive, easy-to-use, future-ready communication interfaces that can access your PR installed base of products. All the interfaces are detachable, have a built-in display for readout of process values and diagnostics, and can be configured via push-buttons. Product specific functionality includes communication via Modbus and Bluetooth and remote access using our PR Process Supervisor (PPS) application, available for iOS and Android.



Multifunction

Our unique range of single devices covering multiple applications is easily deployable as your site standard. Having one variant that applies to a broad range of applications can reduce your installation time and training, and greatly simplify spare parts management at your facilities. Our devices are designed for long-term signal accuracy, low power consumption, immunity to electrical noise and simple programming.



Isolation

Our compact, fast, high-quality 6 mm isolators are based on microprocessor technology to provide exceptional performance and EMC-immunity for dedicated applications at a very low total cost of ownership. They can be stacked both vertically and horizontally with no air gap separation between units required.



Display

Our display range is characterized by its flexibility and stability. The devices meet nearly every demand for display readout of process signals, and have universal input and power supply capabilities. They provide a real-time measurement of your process value no matter the industry, and are engineered to provide a user-friendly and reliable relay of information, even in demanding environments.

# 2-wire programmable transmitter 6334

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# 2-wire programmable transmitter 6334

- TC input
- High measurement accuracy
- Galvanic isolation
- Programmable sensor error value
- 1- or 2-channel version

## Application

- Linearized temperature measurement with TC sensor.
- Amplification of bipolar mV signals to a 4...20 mA signal, optionally linearized according to a defined linearization function.

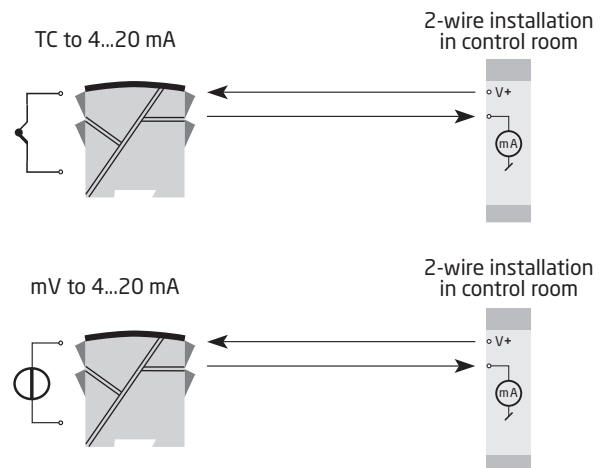
## Technical characteristics

- Within a few seconds the user can program PR6334 to measure temperatures within all TC ranges defined by the norms.
- Cold junction compensation (CJC) with a mounted CJC connector.
- A limit can be programmed on the output signal.
- Continuous check of vital stored data for safety reasons.

## Mounting / installation

- Mounted vertically or horizontally on a DIN rail. Using the 2-channel version up to 84 channels per metre can be mounted.
- The 6334A can be mounted in zone 2 and zone 22.
- The 6334B can be mounted in zone 0, 1, 2 and zone 20, 21, 22 including M1.

## Applications



## Order

Type	Version	Galvanic isolation	Channels
6334	General purpose : A	1500 VAC : 2	Single : A
	Hazardous area : B		Double : B

## Electrical specifications

### Environmental conditions:

Specification range	-40°C to +85°C
Storage temperature	-40°C to +85°C
Calibration temperature	20...28°
Humidity	< 95% RH (non-cond.)
Protection degree	IP20

### Mechanical specifications:

Dimensions (H x W x D)	109 x 23.5 x 104 mm
Weight (1 / 2 channels)	145 / 185 g
DIN rail type	DIN EN/IEC 60715 - 35 mm
Wire size	0.13...2.08 mm <sup>2</sup> / AWG 26...14 stranded wire
Screw terminal torque	0.5 Nm

### Common specifications:

Supply voltage, DC	
6334A	7.2...35 VDC
6334B	7.2...30 VDC
Max. required power, 1 / 2 channels, 6334A	0.8 W / 1.6 W
Max. required power, 1 / 2 channels, 6334B	0.7 W / 1.4 W
Internal power dissipation, 6334A	0.17...0.8 W
Internal power dissipation, 6334B	0.17...0.7 W
Voltage drop	7.2 VDC
Isolation voltage, test / operation	1.5 kVAC / 50 VAC
Warm-up time	5 min.
Communications interface	Loop Link
Signal / noise ratio	Min. 60 dB
Response time (programmable)	1...60 s
EEPROM error check	< 3.5 s
Signal dynamics, input	18 bit
Signal dynamics, output	16 bit
Effect of supply voltage variation	< 0.005% of span / VDC

Accuracy, the greater of general and basic values:

General values		
Input type	Absolute accuracy	Temperature coefficient
All	$\leq \pm 0.05\%$ of span	$\leq \pm 0.01\%$ of span / °C

Basic values		
Input type	Basic accuracy	Temperature coefficient
Volt	$\leq \pm 10 \mu\text{V}$	$\leq \pm 1 \mu\text{V} / ^\circ\text{C}$
TC type: E, J, K, L, N, T, U	$\leq \pm 1^\circ\text{C}$	$\leq \pm 0.05^\circ\text{C} / ^\circ\text{C}$
TC type: B, R, S, W3, W5, LR	$\leq \pm 2^\circ\text{C}$	$\leq \pm 0.2^\circ\text{C} / ^\circ\text{C}$

EMC - immunity influence. . . . .	$< \pm 0.5\%$ of span
Extended EMC immunity: NAMUR NE 21, A criterion, burst . . . . .	$< \pm 1\%$ of span

**Electrical specifications, inputs:**

Max. offset . . . . . 50% of selec. max. value

**TC inputs:**

Type	Min. temperature	Max. temperature	Min. span	Standard
B	+400°C	+1820°C	100°C	IEC584
E	-100°C	+1000°C	50°C	IEC584
J	-100°C	+1200°C	50°C	IEC584
K	-180°C	+1372°C	50°C	IEC584
L	-100°C	+900°C	50°C	DIN 43710
N	-180°C	+1300°C	50°C	IEC584
R	-50°C	+1760°C	100°C	IEC584
S	-50°C	+1760°C	100°C	IEC584
T	-200°C	+400°C	50°C	IEC584
U	-200°C	+600°C	50°C	DIN 43710
W3	0°C	+2300°C	100°C	ASTM E988-90
W5	0°C	+2300°C	100°C	ASTM E988-90
LR	-200°C	+800°C	50°C	GOST 3044-84

Cold junction compensation . . . . .  $< \pm 1.0^\circ\text{C}$

Sensor error detection . . . . . Yes

Sensor error current:

When detecting . . . . . Nom. 33  $\mu\text{A}$

Else. . . . . 0  $\mu\text{A}$

**Voltage inputs:**

Measurement range . . . . . -12...+150 mV

Min. span . . . . . 5 mV

Input resistance . . . . . 10 M $\Omega$

**Outputs:**

**Current outputs:**

Signal range. . . . . 4...20 mA

Min. signal range.. . . . . 16 mA

Updating time . . . . . 440 ms

Output signal at EEPROM error . . . . .  $\leq 3.5 \text{ mA}$

Load resistance. . . . .  $\leq (V_{\text{supply}} - 7.2) / 0.023 [\Omega]$

Load stability . . . . .  $< \pm 0.01\%$  of span / 100  $\Omega$

**Sensor error detection:**

Programmable . . . . .	3.5...23 mA
NAMUR NE43 Upscale . . . . .	23 mA
NAMUR NE43 Downscale. . . . .	3.5 mA

Of span = Of the presently selected range

**Observed authority requirements:**

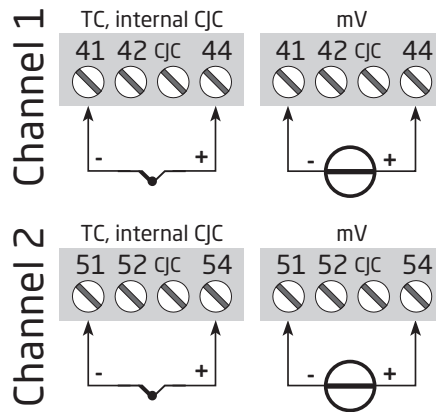
EMC. . . . .	2014/30/EU
ATEX . . . . .	2014/34/EU
RoHS. . . . .	2011/65/EU
EAC. . . . .	TR-CU 020/2011
EAC Ex. . . . .	TR-CU 012/2011

**I.S. / Ex approvals:**

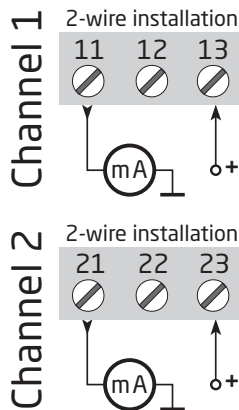
ATEX . . . . .	KEMA 06ATEX0115 X
IECEX. . . . .	IECEX DEK 14.0047X
EAC Ex. . . . .	RU C-DK.HA65.B.00355/19

**Connections**

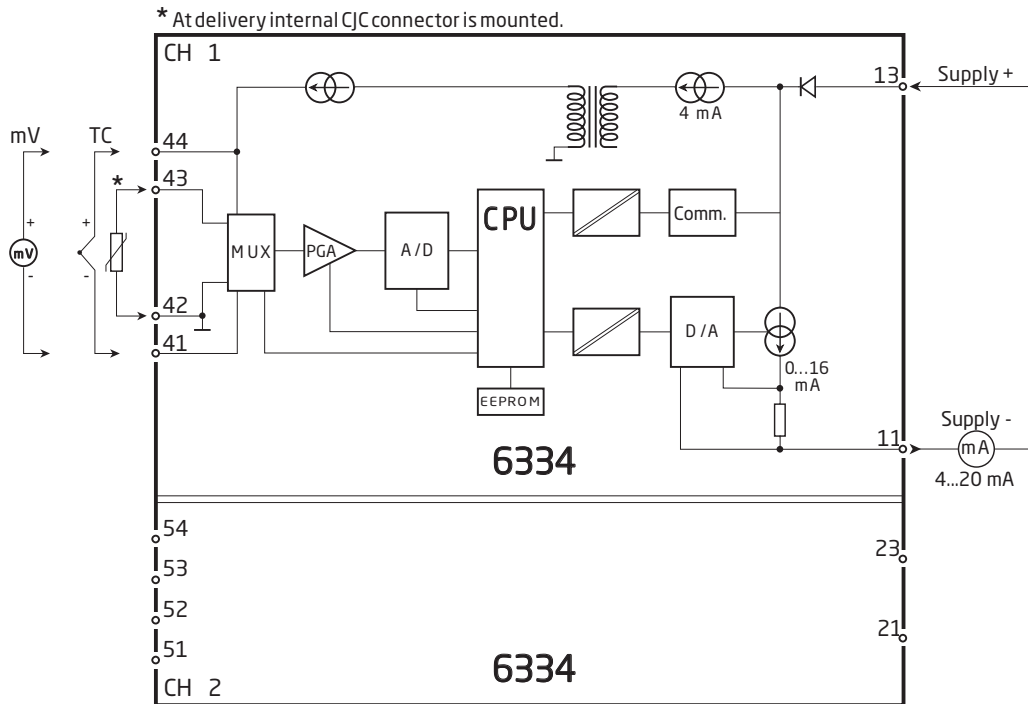
**Inputs:**



**Outputs:**

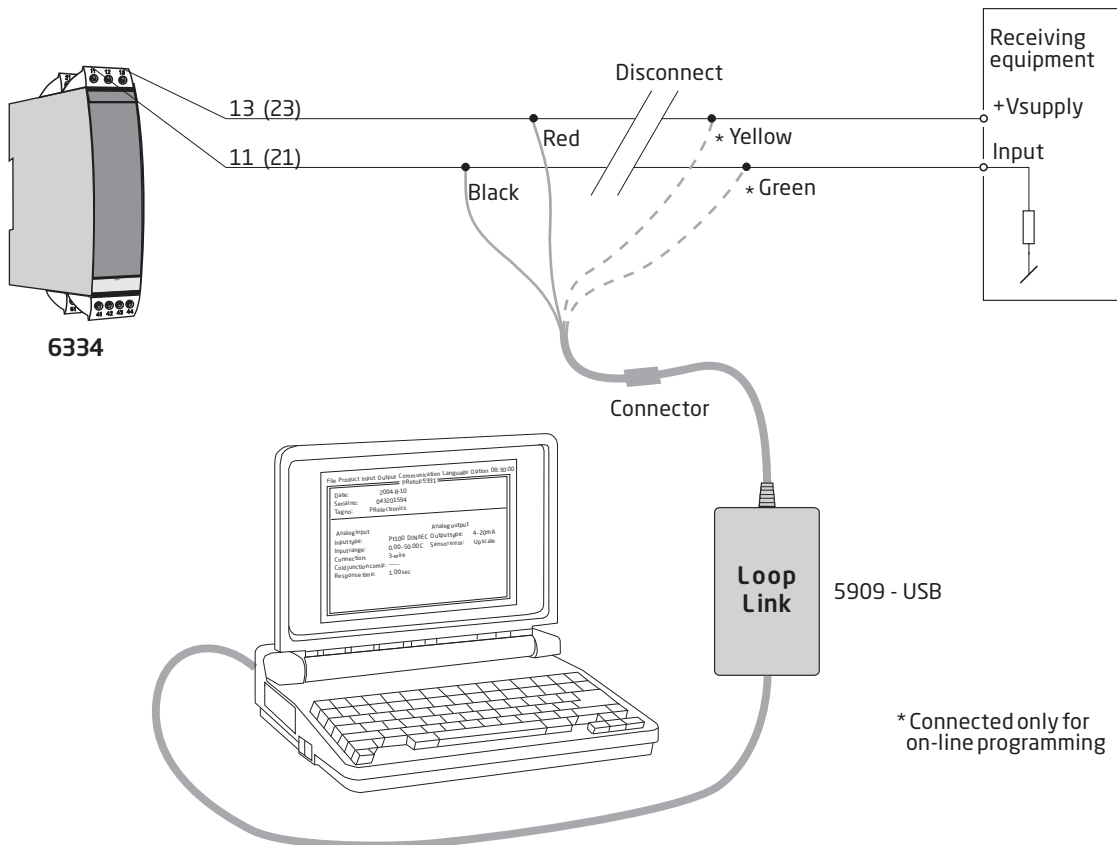


## Block diagram



## Programming

- Loop Link is a communications interface that is needed for programming 6334.
- For programming please refer to the drawing below and the help functions in PReset.
- When communicating with non-installed devices, connectors 11, 12, 13 (channel 1) and 21, 22, 23 (channel 2) can be dismantled in the safe area to connect the terminals of the communications interface to the pins.
- Loop Link is not approved for communication with devices installed in hazardous (Ex) areas.



\* Connected only for on-line programming



## ATEX Installation drawing



For safe installation of 6331A or the 6334A the following must be observed. The module shall only be installed by qualified personnel who are familiar with the national and international laws, directives and standards that apply to this area.

Year of manufacture can be taken from the first two digits in the serial number.

ATEX Certificate      KEMA 06 ATEX0115X

Marking



II 3 G Ex nA [ic] IIC T6..T4 Gc  
II 3 G Ex ic IIC T6..T4 Gc  
II 3 D Ex ic IIIC Dc

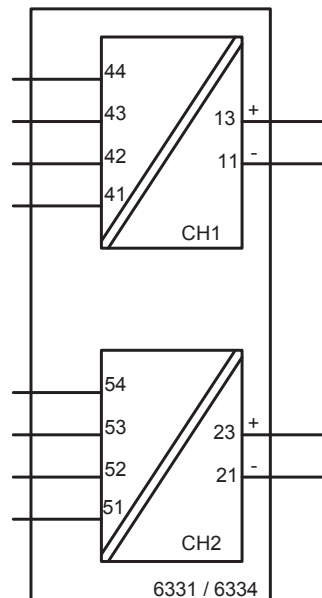
Standards              EN 60079-0:2012, EN 60079-11:2012, EN 60079-15:2010

T4: -40°C to 85 °C  
T6: -40°C to 60 °C

**Terminal:**  
**41,42,43,44 /**  
**51,52,53,54**

Ex nA [ic]

Uo: 9.6 VDC  
Io: 25 mA  
Po: 60 mW  
Lo: 33 mH  
Co: 2.4 µF



Hazardous Area Zone 2

**Terminal:**  
**11-13 / 21-23**

Ex nA  
U<sub>max</sub> ≤ 35 VDC

Ex ic  
U<sub>i</sub> = 35 VDC  
L<sub>i</sub> = 10 µH  
C<sub>i</sub> = 1.0 nF

General installation instructions

To avoid risk of ignition during installation and maintenance appropriate safety measures against electrostatic discharge (ESD) are to be considered.

The sensor circuit is not infallibly galvanic isolated from the supply output circuit. However, the galvanic isolation between the circuits is capable of withstanding a test voltage of 500Vac during 1 minute.

For installation in a potentially explosive gas atmosphere, the following instructions apply:

If the transmitter is applied in type of protection "Ex nA", it shall be installed in an enclosure that is Ex nA certified according to IEC-EN 60079-15 or "Ex e" certified and suitable for the application and correctly installed.

Cable entry devices and blanking elements shall fulfill the same requirements.

For installation in a potentially explosive dust atmosphere, the following instructions apply:

If the transmitter is supplied with an intrinsically safe signal "ic" and interfaces an intrinsically safe signal "ic" (e.g. a passive device), the transmitter shall be mounted in a metal enclosure that provides a degree of protection of at least IP6X according to EN/IEC 60529, and that is suitable for the application. Cable entry devices and blanking elements shall fulfill the same requirements. The surface temperature of the enclosure is equal to the ambient temperature +20K for a dust layer with a maximum thickness of 5 mm.

## ATEX Installation drawing



For safe installation of 6331Bxx or 6334Bxx the following must be observed. The module shall only be installed by qualified personnel who are familiar with the national and international laws, directives and standards that apply to this area.

Year of manufacture can be taken from the first two digits in the serial number.

ATEX Certificate      KEMA 06ATEX 0115X

Marking       II 1 G Ex ia IIC T6..T4 Ga  
II 1 D Ex ia IIIC Da  
I M 1 Ex ia I Ma

Standards      EN 60079-0 : 2012, EN 60079-11 : 2012, EN 60079-26 : 2007

Hazardous area

Zone 0, 1, 2, 20, 21, 22

T4:  $-40 \leq T_a \leq 85^\circ\text{C}$

T5:  $-40 \leq T_a \leq 60^\circ\text{C}$

T6:  $-40 \leq T_a \leq 40^\circ\text{C}$

**Terminal:**

**41,42,43,44**

Uo: 9.6 VDC

Io: 25 mA

Po: 60 mW

Lo: 33 mH

Co: 2.4  $\mu\text{F}$

**Terminal:**

**51,52,53,54**

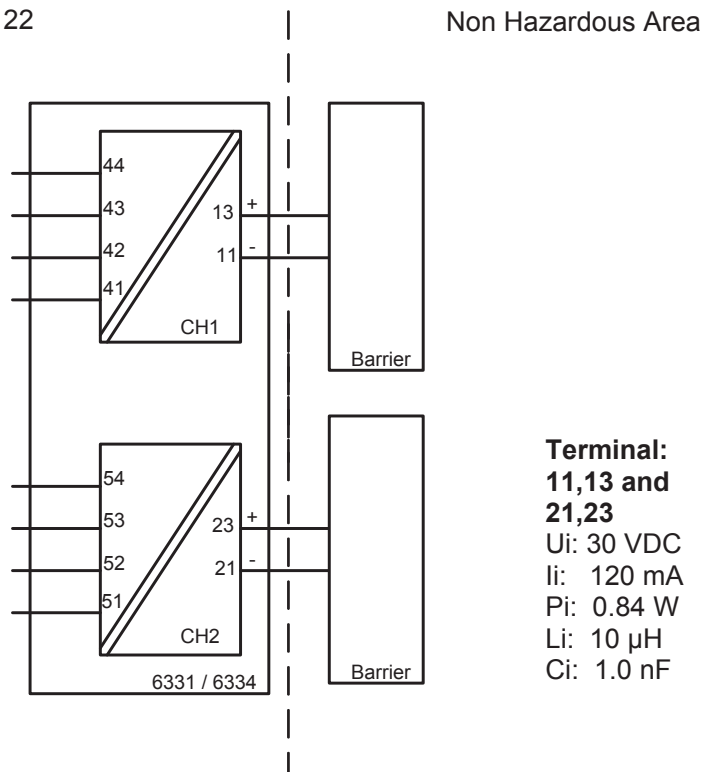
Uo: 9.6 VDC

Io: 25 mA

Po: 60 mW

Lo: 33 mH

Co: 2.4  $\mu\text{F}$



Non Hazardous Area

**Terminal:**

**11,13 and 21,23**

Ui: 30 VDC

Ii: 120 mA

Pi: 0.84 W

Li: 10  $\mu\text{H}$

Ci: 1.0 nF

**General installation instructions**

To avoid risk of ignition during installation and maintenance appropriate safety measures against electrostatic discharge (ESD) are to be considered.

The sensor circuit is not infallibly galvanic isolated from the supply output circuit. However, the galvanic isolation between the circuits is capable of withstanding a test voltage of 500Vac during 1 minute.

**For installation in a potentially explosive gas atmosphere the following instructions apply:**

To avoid risk of ignition due to electrostatic discharge (ESD) the transmitter shall be mounted in an enclosure providing a degree of protection of at least IP20 according to EN/IEC 60529.

Ambient temperature range:

T4:  $-40 \leq T_a \leq 85^{\circ}\text{C}$

T5:  $-40 \leq T_a \leq 60^{\circ}\text{C}$

T6:  $-40 \leq T_a \leq 40^{\circ}\text{C}$

**For installation in a potentially explosive dust atmosphere, the following instructions apply:**

The transmitter shall be mounted in a metal enclosure or equivalent that is providing a degree of protection of at least IP6X according to EN/IEC 60529 that is suitable for the application and correctly installed. Cable entries and blanking elements shall be used that are suitable for the application and correctly installed. The surface temperature of the enclosure is equal to the ambient temperature +20K for a dust layer with a maximum thickness of 5 mm.

Ambient temperature range:

T4:  $-40 \leq T_a \leq 85^{\circ}\text{C}$

**For installation in a potentially explosive atmosphere in mines, the following instructions apply:**

The transmitter shall be mounted in an enclosure providing a degree of protection of at least IP6X according to EN/IEC 60529. Cable entries and blanking elements shall be used that are suitable for the application and correctly installed.

Ambient temperature range:

T4:  $-40 \leq T_a \leq 85^{\circ}\text{C}$

## IECEx Installation drawing

For safe installation of 6331A or the 6334A the following must be observed. The module shall only be installed by qualified personnel who are familiar with the national and international laws, directives and standards that apply to this area.

Year of manufacture can be taken from the first two digits in the serial number.

IECEx Certificate IECEx DEK 14.0047X

Marking  
 Ex nA [ic] IIC T6..T4 Gc  
 Ex ic IIC T6..T4 Gc  
 Ex ic IIIC Dc

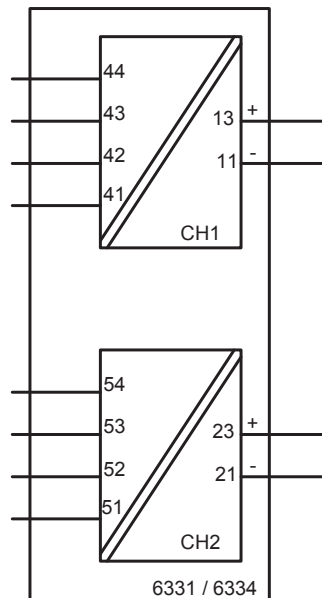
Standards IEC 60079-0 : 2011, IEC 60079-11 : 2011, IEC 60079-15 : 2010

T4: -40°C to 85 °C  
 T6: -40°C to 60 °C

**Terminal:**  
**41,42,43,44 /**  
**51,52,53,54**

Ex nA [ic]

Uo: 9.6 VDC  
 Io: 25 mA  
 Po: 60 mW  
 Lo: 33 mH  
 Co: 2.4 µF



Hazardous Area Zone 2

**Terminal:**  
**11-13 / 21-23**

Ex nA  
 Umax ≤ 35 VDC

Ex ic  
 Ui = 35 VDC  
 Li = 10 µH  
 Ci = 1.0 nF

General installation instructions

To avoid risk of ignition during installation and maintenance appropriate safety measures against electrostatic discharge (ESD) are to be considered.

The sensor circuit is not infallibly galvanic isolated from the supply output circuit. However, the galvanic isolation between the circuits is capable of withstanding a test voltage of 500Vac during 1 minute.

For installation in a potentially explosive gas atmosphere, the following instructions apply:

If the transmitter is applied in type of protection "Ex nA", it shall be installed in an enclosure that is Ex nA certified according to IEC-EN 60079-15, or "Ex e" certified and suitable for the application and correctly installed.

Cable entry devices and blanking elements shall fulfill the same requirements

For installation in a potentially explosive dust atmosphere, the following instructions apply:

If the transmitter is supplied with an intrinsically safe signal "ic" and interfaces an intrinsically safe signal "ic" (e.g. a passive device), the transmitter shall be mounted in a metal enclosure that provides a degree of protection of at least IP6X according to EN/IEC 60529, and that is suitable for the application. Cable entry devices and blanking elements shall fulfill the same requirements. The surface temperature of the enclosure is equal to the ambient temperature +20K for a dust layer with a maximum thickness of 5 mm.

## IECEx Installation drawing

For safe installation of 6331Bxx or 6334Bxx the following must be observed. The module shall only be installed by qualified personnel who are familiar with the national and international laws, directives and standards that apply to this area.

Year of manufacture can be taken from the first two digits in the serial number.

IECEx Certificate      IECEx DEK 14.0047X

Marking                Ex ia IIC T6..T4 Ga  
Ex ia IIIC Da  
Ex ia I Ma

Standards:            IEC60079-11:2011, IEC60079-0: 2011, IEC60079-26:2006

Hazardous area  
Zone 0, 1, 2, 20, 21, 22

Non Hazardous Area

T4:  $-40 \leq T_a \leq 85^\circ\text{C}$   
T5:  $-40 \leq T_a \leq 60^\circ\text{C}$   
T6:  $-40 \leq T_a \leq 40^\circ\text{C}$

**Terminal:**

**41,42,43,44**

Uo: 9.6 VDC

Io: 25 mA

Po: 60 mW

Lo: 33 mH

Co: 2.4  $\mu\text{F}$

**Terminal:**

**51,52,53,54**

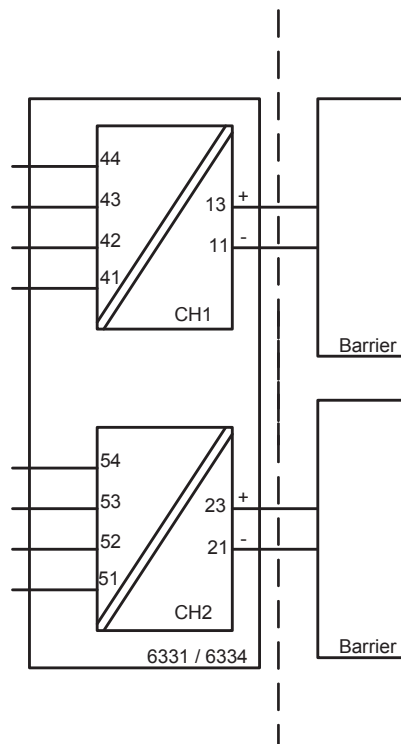
Uo: 9.6 VDC

Io: 25 mA

Po: 60 mW

Lo: 33 mH

Co: 2.4  $\mu\text{F}$



**Terminal:**

**11,13 and  
21,23**

Ui: 30 VDC

Ii: 120 mA

Pi: 0.84 W

Li: 10  $\mu\text{H}$

Ci: 1.0 nF

General installation instructions

To avoid risk of ignition during installation and maintenance appropriate safety measures against electrostatic discharge (ESD) are to be considered.

The sensor circuit is not infallibly galvanic isolated from the supply output circuit. However, the galvanic isolation between the circuits is capable of withstanding a test voltage of 500Vac during 1 minute.

For installation in a potentially explosive gas atmosphere the following instructions apply:

To avoid risk of ignition due to electrostatic discharge (ESD) the transmitter shall be mounted in an enclosure providing a degree of protection of at least IP20 according to EN/IEC 60529.

Ambient temperature range:

T4:  $-40 \leq T_a \leq 85^{\circ}\text{C}$

T5:  $-40 \leq T_a \leq 60^{\circ}\text{C}$

T6:  $-40 \leq T_a \leq 40^{\circ}\text{C}$

For installation in a potentially explosive dust atmosphere, the following instructions apply:

The transmitter shall be mounted in a metal enclosure or equivalent that is providing a degree of protection of at least IP6X according to EN/IEC 60529 that is suitable for the application and correctly installed. Cable entries and blanking elements shall be used that are suitable for the application and correctly installed. The surface temperature of the enclosure is equal to the ambient temperature +20K for a dust layer with a maximum thickness of 5 mm.

Ambient temperature range:

T4:  $-40 \leq T_a \leq 85^{\circ}\text{C}$

For installation in a potentially explosive atmosphere in mines, the following instructions apply:

The transmitter shall be mounted in an enclosure providing a degree of protection of at least IP6X according to EN/IEC 60529. Cable entries and blanking elements shall be used that are suitable for the application and correctly installed.

Ambient temperature range:

T4:  $-40 \leq T_a \leq 85^{\circ}\text{C}$



## Document history

The following list provides notes concerning revisions of this document.

<b>Rev. ID</b>	<b>Date</b>	<b>Notes</b>
106	1548	IECEX approval added.

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All our devices are backed by expert service and a 5-year warranty. With each product you purchase, you receive personal technical support and guidance, day-to-day delivery, repair without charge within the warranty period and easily accessible documentation.

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